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Indian Standard

SPECIFICATION FOR ICE HAMMERS FOR MOUNTAINEERING

(First Revision)

- 1. Scope Specifies the requirements of ice hammers for mountaineering.
- 2. Dimensions As given in Fig. 1.
- 3. Material
- **3.1** Head Steel conforming to Gr 40 N i3Cr 65 Mo55 of IS: 5517-1978 'Specification for steels for hardening and tempering (*first revision*)'.
- 3.2 Handle The handle shall be forged in one piece from suitable aluminium alloy.
- 3.3 Hand Grip Hand grip shall be manufactured from natural rubber with hardness 55 to 60° and having the tensile strength 15 000 kN/m².
- **3.4** Thong Nylon tape with the minimum breaking strength of 190 kN or nylon cord of braided construction with the minimum breaking strength of 178 kN.
- 3.5 Locking Strip Steel conforming to Grade St 34 of IS: 1079-1973 'Specification for hot-rolled carbon steel sheet and strip (third revision)'.
- 4. Hardness The ice hammer shall have a hardness of 350 to 450 HV.
- 5. Impact Test Shall be carried out at -40°C and shall yield minimum 27 J.
- 6. Workmanship and Finish The hammer head shall be soundly forged in one piece. The handle and hammer head shall be squarely fitted. The handle shall be provided with a suitable hand grip.
- 7. Marking Each ice hammer shall be legibly and indelibly stamped or marked with the manufacturer's name or recognized trade-mark.
- 7.1 Certification Marking Details available with the Bureau of Indian Standards.

EXPLANATORY NOTE

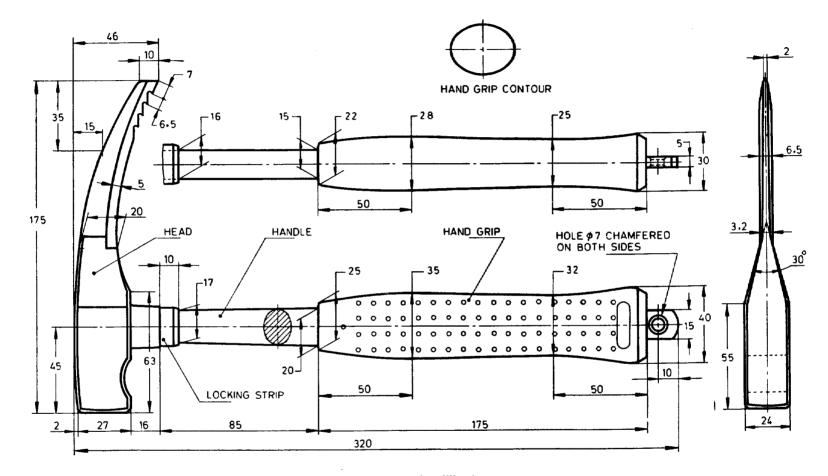
This standard was first published in 1981. In this revision, the major changes are that of material. The change in material has been recommended by Research and Development Organization (Defence Mettalurgical Laboratory) after actual investigation of the imported components received from Research & Development Estt. (Engr) as per Report 5/83. In adoption, impact test has been added and the requirements of mass has been deleted. The requirement of hardness has also been modified.

Adopted 15 July 1987

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Gr 1

N



All dimensions in millimetres.

FIG. 1 DIMENSIONS FOR ICE HAMMER